

KRAIS Tube Expander

Special Beveling Tools

CUTTER HEADS

STANDARD

OPTIONAL



50 mm 63 mm 1,968" 2,480"



овмн



Custom, precisely designed head. Dedicated for outside bevelling of both tubes and pipes. Sized per tube or pipe diameter and angle of required weld bevel. The heads are precisely engineered so that the inserts cannot damage the shaft or locking jaws.

TABLE FOR OBMH, PAGE 39

ОВРМН



OBPMH bevelling head for bevelling tubes without membranes in a boiler waterwall.

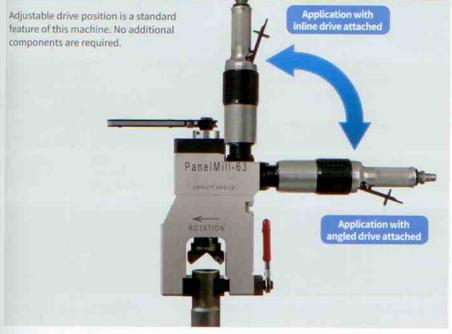
MRBMH



A seal weld removal head over tube circumference prior to re-welding the damaged joint without removing the tube.

TABLE FOR MRBMH, PAGE 41

UNIVERSAL DRIVE PLACEMENT



JAWS FOR PANELMILL

JAWS NO	TUBE OD	
	[MM]	[INCH]
300 PM#2	19,05	0,750
301 PM#2	20,00	0,787
304 PM#2	22,20	0,874
308 PM#2	25,40	1,000
309 PM#2	25,00	0,984
312 PM#2	28,80	1,134
313 PM#2	30,00	1,181
314 PM#2	31,70	1,248
318 PM#2	34,90	1,374
322 PM#2	38,10	1,500
326 PM#2	44,40	1,748
330 PM#2	50,80	2,000
331 PM#2	51,00	2,008
334 PM#2	57,10	2,248
338 PM#2	60,30	2,374
342 PM#2	63,50	2,500
346 PM#2	76,20	3,000

EXAMPLE TOOL APLICATION





